



Spectrum Glass

Pattern of the Month

Mallard Duck in Pond Centerpiece

by Ginny Barch
Eau Claire, WI

MAKE 2
(REVERSE 1)

Spectrum Glass Color Suggestions

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|-----------|------------------|
| A. 387-2S | Gray Opal |
| B. 385-2S | White Opal/Gray |
| C. 319-6S | Amber Opal |
| D. 200S | White Opal |
| E. 125S | Green Cathedral |
| F. 365-1S | Yellow Opal |
| G. 132W | Blue Waterglass® |
| H. 121S | Green Cathedral |

Instructions:

1. Assemble duck using 3/16" foil.
2. Form the eye with a wire and a drop of solder on the end.
3. Cut glass pond in two at dotted line. Using 3/16" copper, foil only the two straight edges, extending foil about 1/2" around corners. Place a strip of 1/4" U came between the two straight edges, channel side up, and solder to foil, creating a "channel" between the two sides of the pond.
4. Carefully wrap 5/32" U lead came around entire pond, solder together to form a strong base.
5. Place completed duck into pond channel and solder securely in place.
6. Cattails: Use three 45mm x 18mm dark amber jewels (or cut from amber glass) and brass rods for stems. Tin the brass rods. Wrap the jewels in 5/32" U lead came and solder to rods.
7. Solder rods securely to base or duck, in two places where possible.
8. Grass: Cut two glass pieces from one of the patterns. (One to be reversed.)
9. Wrap in 5/32" U lead came and solder securely to base or duck, in two places where possible.

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